

# DUAL USER -2X80 MIG & TIG

The most reliable weld cleaners on the market, proudly made in the USA.

The **2X80 Weld Cleaning System** is engineered for maximum productivity, delivering **80 amps of powerful cleaning performance** for industrial weld finishing applications. Designed to clean **MIG, TIG, and spot welds**, remove **rust, oxidation, and heat discoloration**, and passivate stainless steel in accordance with **ASTM A967 / A380** standards, the 2X80 is built to meet the demands of high-volume fabrication environments.

**Features.**

- **80 amps of cleaning power**
- 43VAC Max output
- 3 power settings Brush, (Electrode-Medium/High)
- Dual wand ports
- Compatible with APG accessory
- Cleans Mig & Tig welds
- 16ga steel shell
- Switch between brush and electrode cleaning modes.
- 115VAC or 220VAC compatible.

**Included.**

- 12ft Wand and cable.
- 12ft Ground Cable.
- 1 Carbon fiber brush
- 1 Electrode
- 5 Insulator sleeves
- 1 dipping container.
- 1QT weld cleaning solutions.
- 16oz weld cleaner neutralizer.
- 16oz Spray bottle of the Citric Acid Passivation spray.
- 1 container of 40ct neutralizing wipes.



Model	Part #	Power		Dimensions			
		INPUT	OUTPUT	L	W	H	LBS
2X80	2X80	120VAC/220VAC	BRUSH ≈ 12VAC @ 80 A	13"	7.25	9.25	33lbs
			Electrode ≈ 32VAC @ 20 A				
			Electrode ≈ 43VAC @ 20 A				

Shipping Specs	
BOX 1	17" x 11" x 13" @ 46LBS

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## COMPATIBLE ACCESSORIES AND CONSUMABLES.

WELD CLEANING BRUSHES	
WCB2	2 Regular Weld Cleaner Brushes
WCB5	5 Regular Weld Cleaner Brushes
WCB50	50 Regular Weld Cleaner Brushes
WCBL2	2 Large Weld Cleaner Brushes
WCBL5	5 Large Weld Weld Cleaner Brushes
WCBL50	50 Large Weld Cleaner Brushes

ELECTRODE INSULATOR SLEEVES	
CB5	5 Pack of Insulator Sleeves
CB50	50 Pack of Insulator Sleeves
CB100	100 Pack of Insulator Sleeves
CB5HT	5 Pack of High Temp Insulator Sleeves
CB25HT	25 Pack of High Temp Insulator Sleeves
CB50HT	50 Pack of High Temp Insulator Sleeves

WELD CLEANING SOLUTIONS	
1GWC	1 Gallon Weld Cleaning Solution
25GWC	2-1/2 Gallons of Weld Cleaning Solution
55GWC	55 Gallon Drum of Weld Cleaning Solution
1GWCP	1 Gallon Weld Cleaning Solution <b>Plus</b>
25GWCP	2-1/2 Gallons of Weld Cleaning Solution <b>Plus</b>
55GWCP	55 Gallon Drum of Weld Cleaning Solution <b>Plus</b>
1GWCEF	1 Gallon Weld Cleaning Solution <b>Eco</b>
25GWCEF	2-1/2 Gallons of Weld Cleaning Solution <b>Eco</b>
55GWCEF	55 Gallon Drum of Weld Cleaning Solution <b>Eco</b>

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<b>WELD CLEANING NEUTRALIZER</b>	
32AN	32oz. Spray Bottle of Neutralizer
WCN632	6 Pack of 32oz. Spray Bottles of Neutralizer
WCN25	2-1/2 Gallons of Neutralizer
WCN55	55 Gallon Drum of Neutralizer
NW-2	Weld Cleaner Neutralizing Wipes. 2pack of 40ct. 9.5" x 12" wipes
NW-6	Weld Cleaner Neutralizing Wipes. 6pack of 40ct. 9.5" x 12" wipes
32SB	32oz. Spray Bottle ( <i>Empty</i> )

<b>APPLICATOR PUMP GUN &amp; ACCESSORIES</b>	
APG1	Applicator Pump Gun with 12' Cord
APG2	Applicator Pump Gun with 24' Cord
GB2T	2 Pump Gun brushes-New Threaded Style
GB5T	5 Pump Gun brushes-New Threaded Style
GB50T	50 Pump Gun Brushes -New Threaded Style
GBL2T	2 Large Pump Gun brushes-New Threaded Style
GBL5T	5 Large Pump Gun brushes-New Threaded Style
GBL50T	50 Large Pump Gun Brushes- New Threaded Style
FR16	1 16oz. Fluid Reservoir Bottle ( <i>Empty</i> )

<b>ADDITIONAL ACCESSORIES</b>	
STPA	Solution Transfer Hand Pump A
STPB	Solution Transfer Hand Pump B
STE	Standard Electrode
RDE	Radius Electrode
1WCA	Wand & Cord Assembly 12'
25WCA	Wand & Cord Assembly 25'
12WCE	Wand Cable Extension 12'
12GCE	Ground Cable Extension 12'
12GCA	Ground Cable Assembly 12'
2GCA	Split Ground Cable Assembly 12' with 2 Clamps